



Inventory number: 23163

CNC-High speed milling machine
HASEGAWA PM 250
HASEGAWA FANUC
2014



Technical data

Number of axis total	3
Table length	300 mm
Table width	260 mm
Longitudinal travel (X-axis)	100 mm
Transversal travel (y axis)	225 mm
Vertical travel (z axis)	200 mm
Table load max.	80 kg
Distance from vertical spindle to table	140 ~ 340 mm
Spindle speeds: stepless	
vertical from	100 rpm
up to	30000 rpm
Tool changer: number of tools	17
Rapid traverse:	30 m/min
Milling spindle motor	3.0 / 4.5 kW
Total power required	12 kVA
Machine's weight about	2000 kg

Overall dimensions machine:

Length	1750 mm
Width	600 mm
Height	1800 mm

Various accessories:

3D touch probe Renishaw

Tool setter

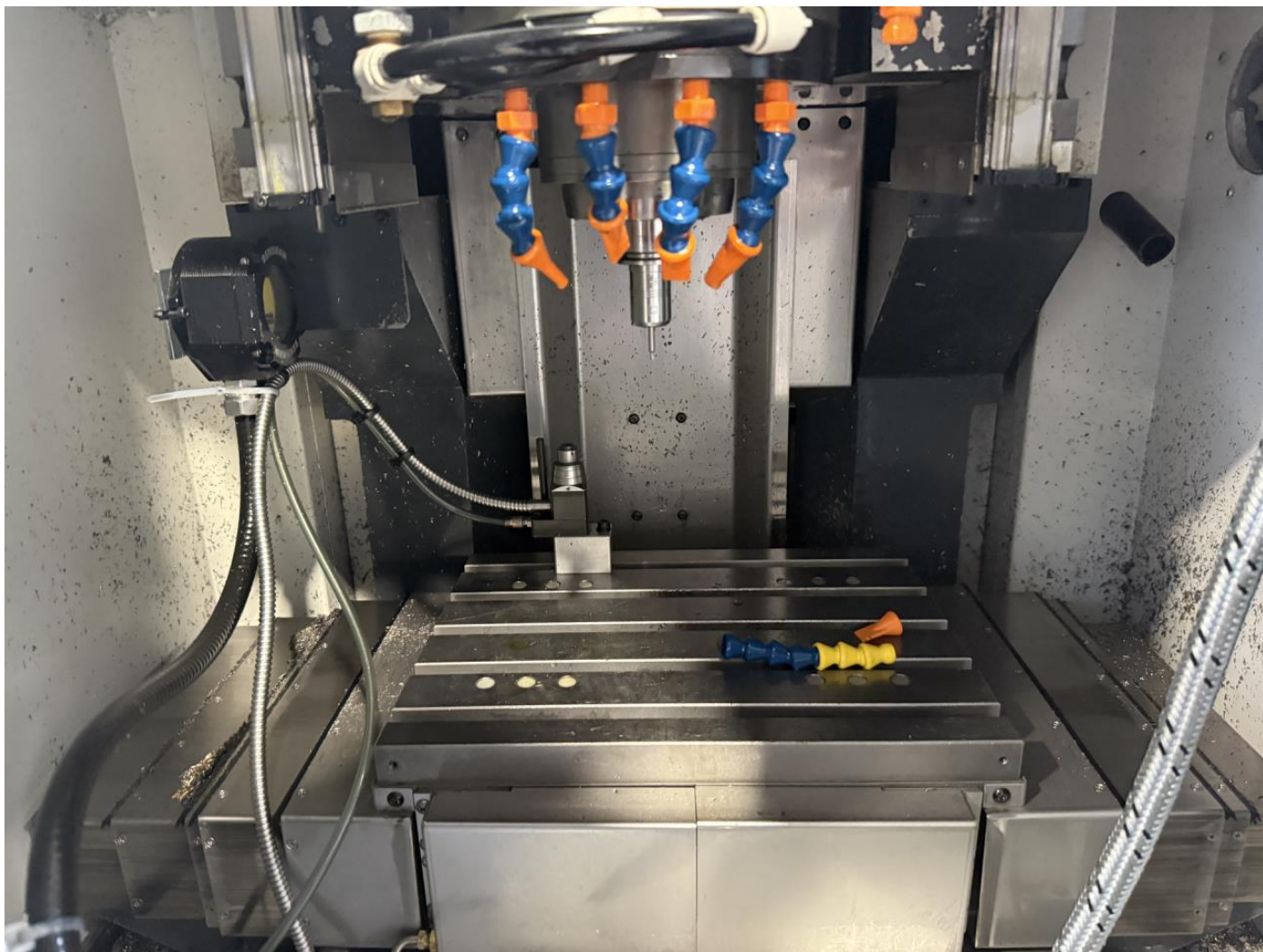
Full splash cabin

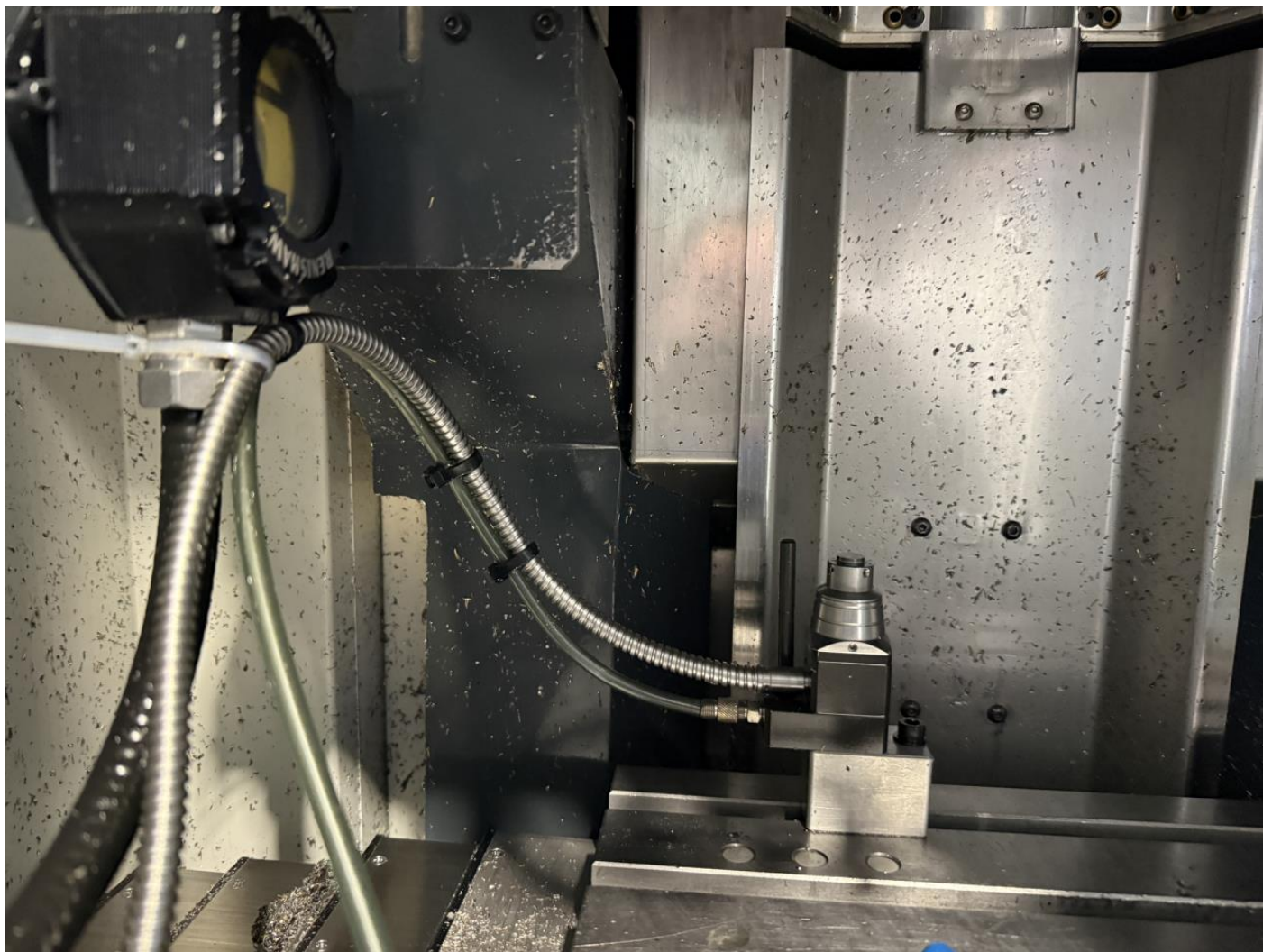
Coolant system	120 ltr.
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Oil mist extractor	MEBARON
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Status light













ABSOLU POSITION

01113 N00000

X -18.4115
Y -72.4290
W 107.3020
0.001

COMPT. PIECE 0
TEMPS UT 2382 H36M TMS CYCLE 0H 0M 0S
ACT. F 0 MM/MIN SACT 0 /MIN
A>ZA_

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WRK-CD PIEC0 MARCH0

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OFFSET	MESSAG E	7	8	9
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CUSTOM 2	SYSTEM	1	2	3
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	Z	X	<	>	/	?	SP	EOB	INPUT	INSERT
			C	V	B	N	M			

OPERATION TOUCH PANEL