



Inventory number: 22866

CNC automatic lathe  
CITIZEN CINCOM K16 VII P  
FANUC  
2008



### Technical data

Number of axis total	5 + 2
Number of spindles	2
Max. turning diameter	16 mm
Maximum turning length	200 mm
Max. drilling diameter	10 mm
Max. threading diameter	8 M (Metric)
Internal spindle diameter	20 mm
Spindle speeds:	
stepless	
from	200 rpm
up to	15000 rpm
Back spindle:	
speeds:	
from	200 rpm
up to	10000 rpm
Thread drill diameter	5 M (Metric)
Tool-holder:	
Turning tools	6 pce
Drilling tools	4 pce
Transverse processing tools	4 pce
Spindle speeds (turning tools)	6000 rpm
Counter-operation:	
Drilling tools	4 pce
Voltage 50 Hz 3x	200 Volt
Total power required	8 kVA
Machine's weight about	2050 kg

Overall dimensions machine: 0  
Length 2020 mm  
Width 1070 mm  
Height 1680 mm

Various accessories:

Bar feeder

Manufacturer FMB  
Type TURBO 2-18  
Bar diameter 2 - 18 mm

Set of collets

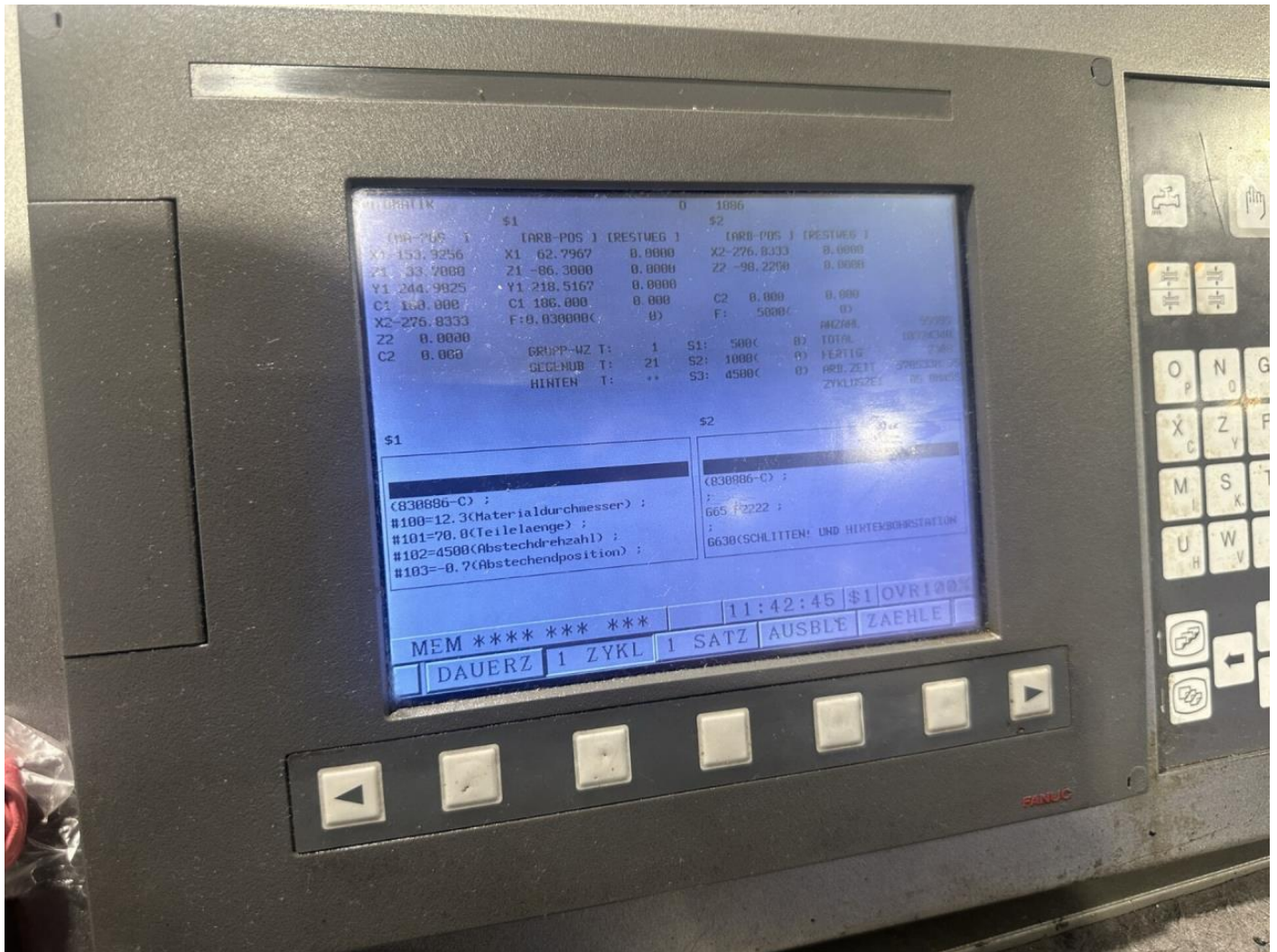
Status light











MATERIALIK	\$1	0	\$2
(TARB-POS )	(TARB-POS )	(RESTWEG )	(TARB-POS ) (RESTWEG )
X1 153.9256	X1 62.7967	0.0000	X2 276.8333 0.0000
Z1 33.7000	Z1 86.3000	0.0000	Z2 98.2200 0.0000
Y1 244.9825	Y1 218.5167	0.0000	
C1 160.000	C1 186.000	0.000	C2 0.000 0.000
X2 276.8333	F: 0.830000	0)	F: 5000
Z2 0.0000			
C2 0.000	GRUPP-WZ T: 1	S1: 500	0) 1010
	BECHNID T: 21	S2: 1000	0) 1211
	HINTEN T: **	S3: 4500	0) 180.2011

\$1	\$2
(830886-C) ;	(830886-C) ;
#100=12.3(Materialdurchmesser) ;	#100=12.3(Materialdurchmesser) ;
#101=70.0(Teilleange) ;	#101=70.0(Teilleange) ;
#102=4500(Abschnehdrehzahl) ;	#102=4500(Abschnehdrehzahl) ;
#103=-0.7(Abschnehdposition) ;	#103=-0.7(Abschnehdposition) ;

MEM \*\*\*\* \* 11:42:45 \$1 OVR100

DAUERZ 1 ZYKL 1 SATZ AUSBLE ZAENLE

