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Inventory number: 13523

Horizontal machining center
KIRA KN- 40Hb
FANUC 21I-MA

Technical data

Rotary table:diameter	mm
Longitudinal travel (X-axis)	500 mm
Transversal travel (y-axis)	400 mm
Vertical travel (z axis)	400 mm
Table divisions (B)	360000 °
Pallets:	
numbers	2
Length	400 mm
Width	400 mm
Time of changing palets	8 sec
Tool changer:	
Number of tools	20
Tool diameter	100 mm
Tool lenght	250 mm
Max. tool-weight	5 kg
Time of tool changing	1.5 / 3.0 sec
Spindle nose:	BT 40
Horizontal spindle speeds:	
stepless	
from	160 rpm
up to	8000 rpm
Feed range	1 - 10000 mm/min
Rapid traverse:	48 m/min
Spindle motor	5.5 / 3.7 kW
Machine's weight about	4000 kg
Overall dimensions machine:	

Length	3550 mm
Width	1600 mm
Height	2600 mm

Various accessories:

Tool changer:

with double gripper

Number of tools	20

Full splash cabin

Coolant system

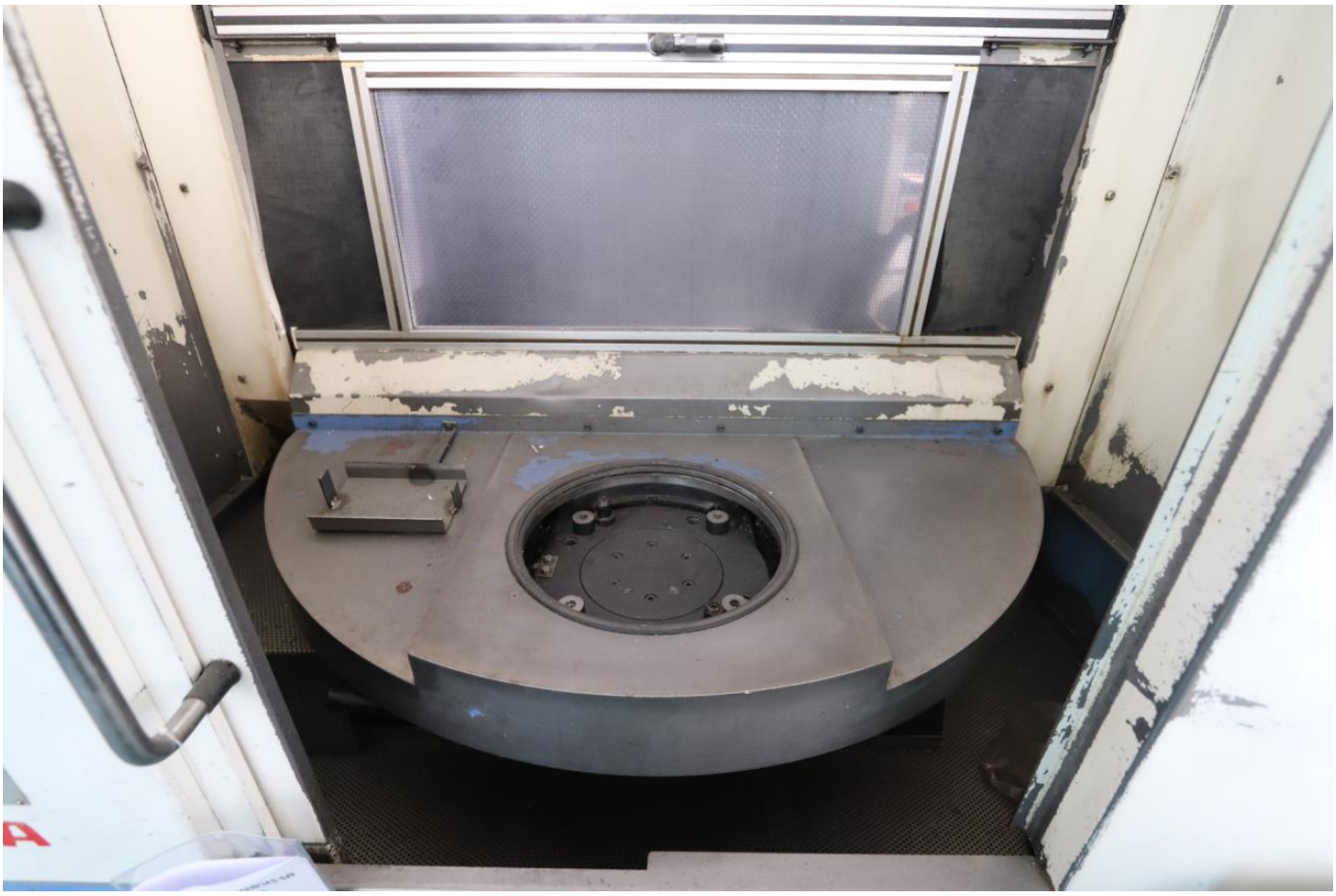
3D measuring feeler gauge

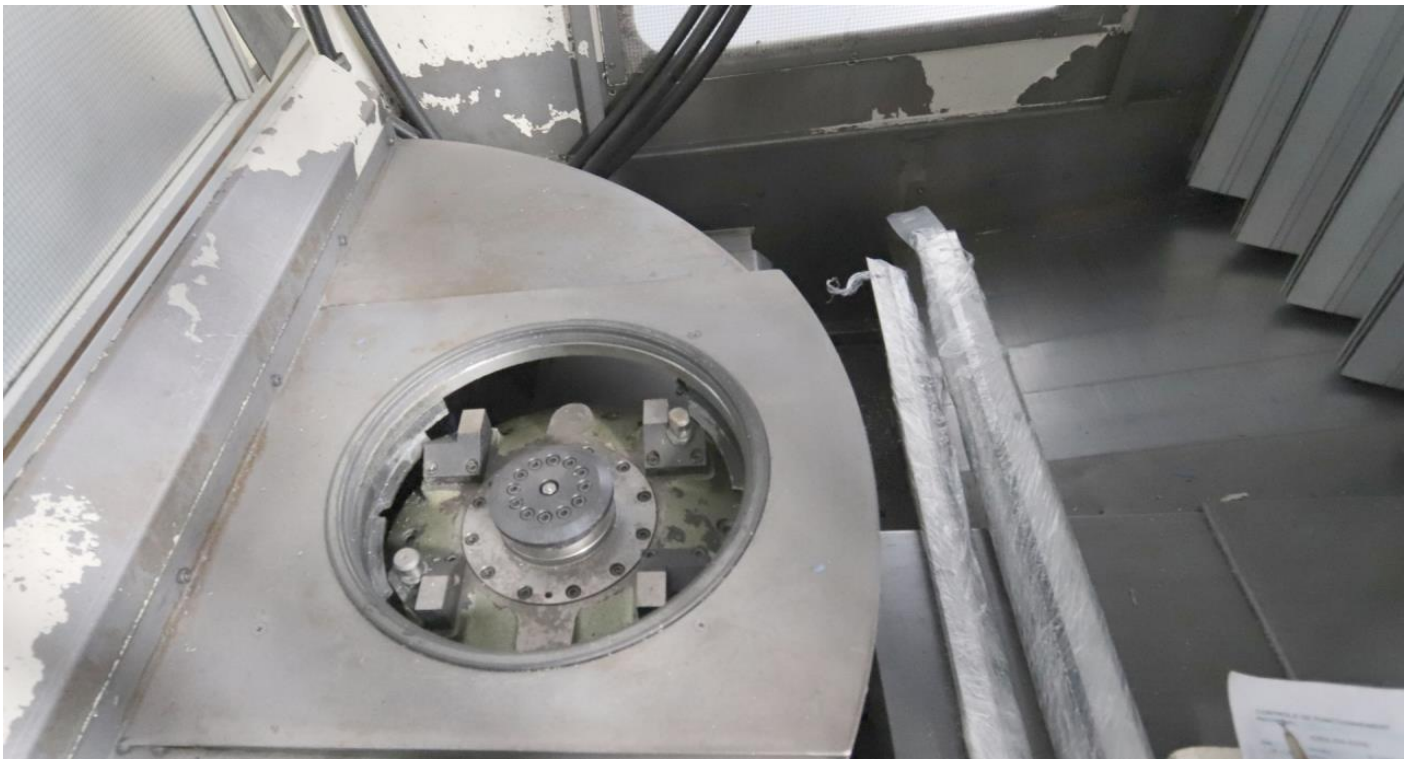
Chip conveyor

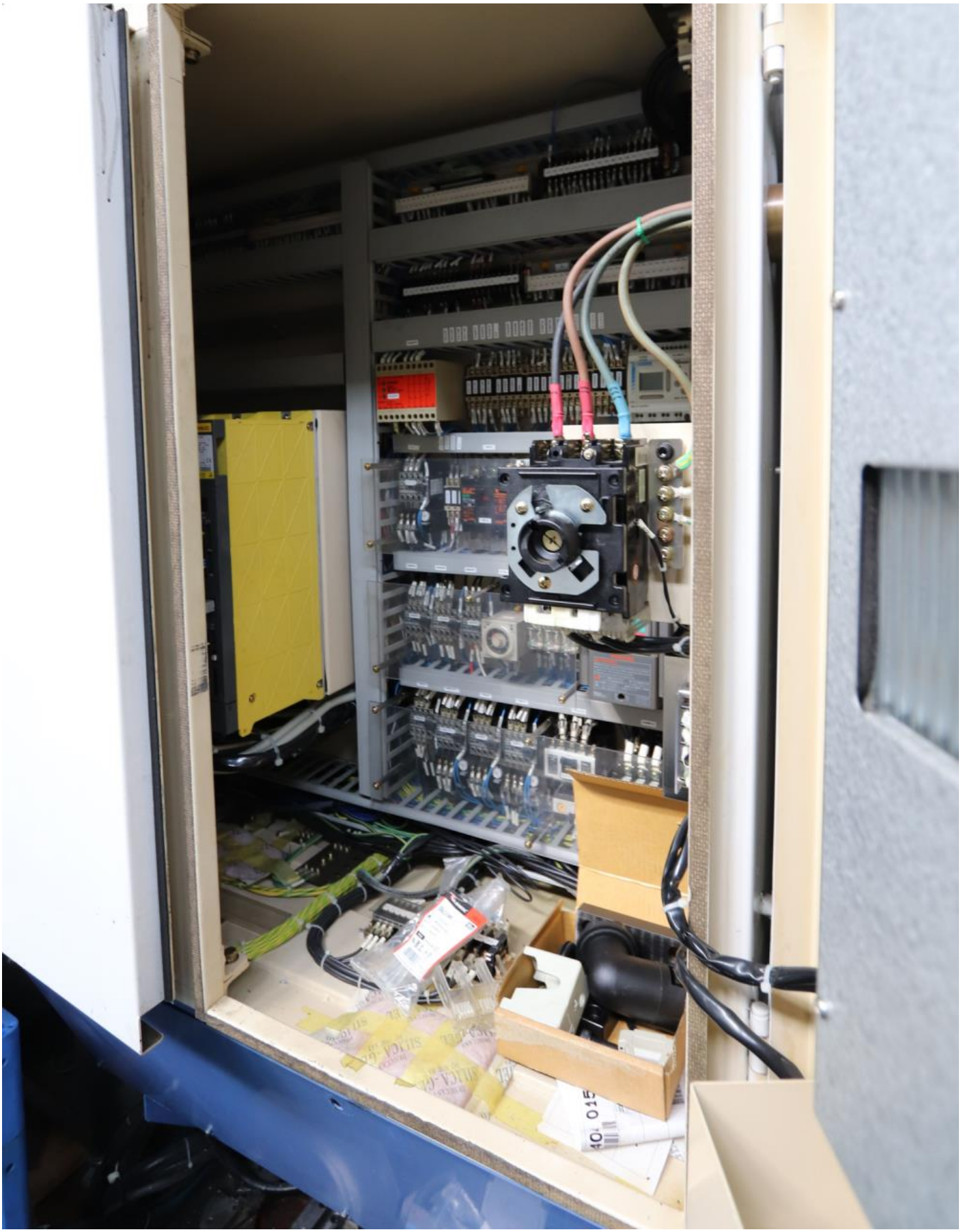
Lamp

00001 N00001
X 246.200
Y 166.350
Z 529.788
B 0.000
F
0
01

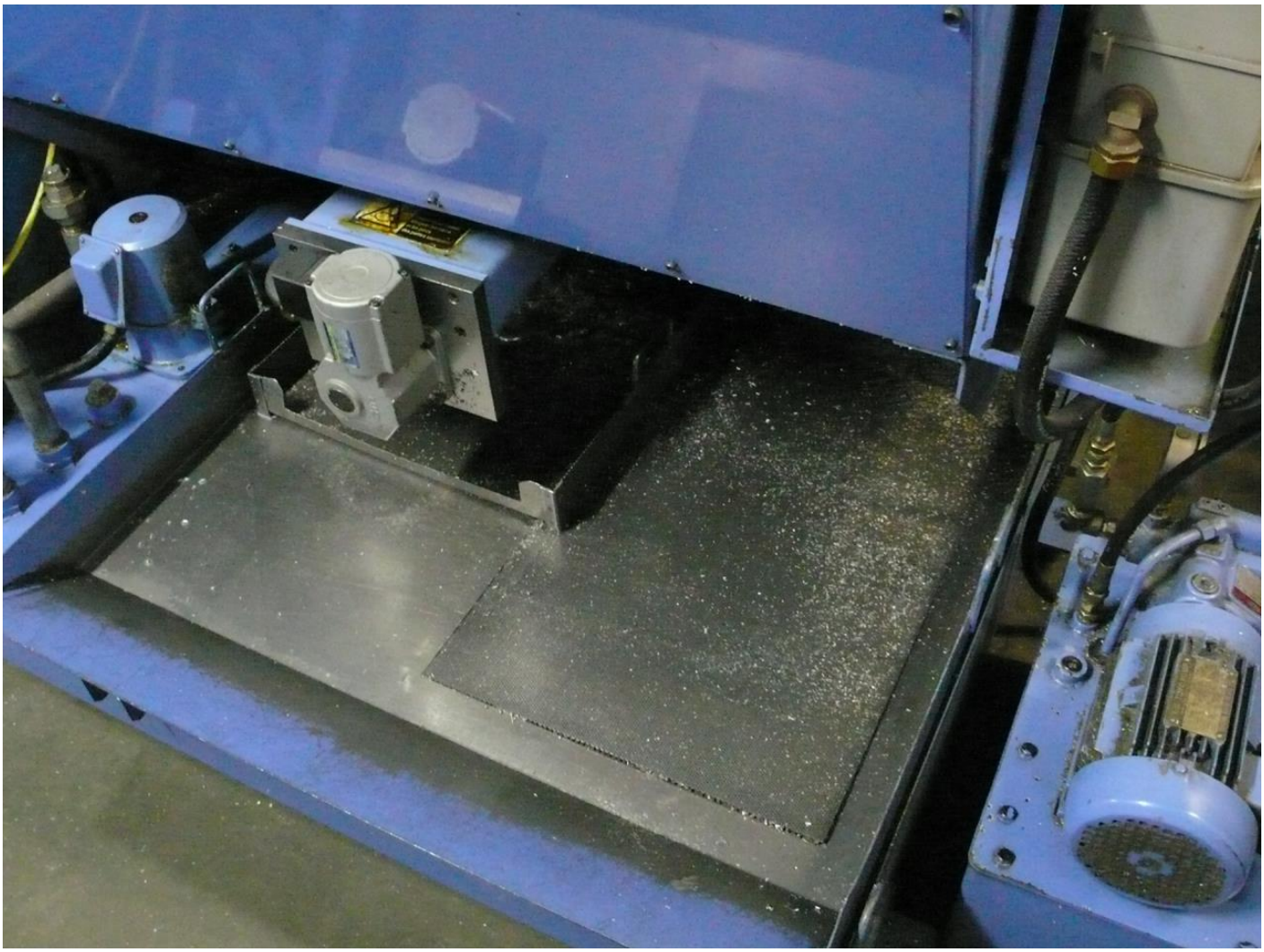
PRODUCTION CENTER
40Hb
KIRA

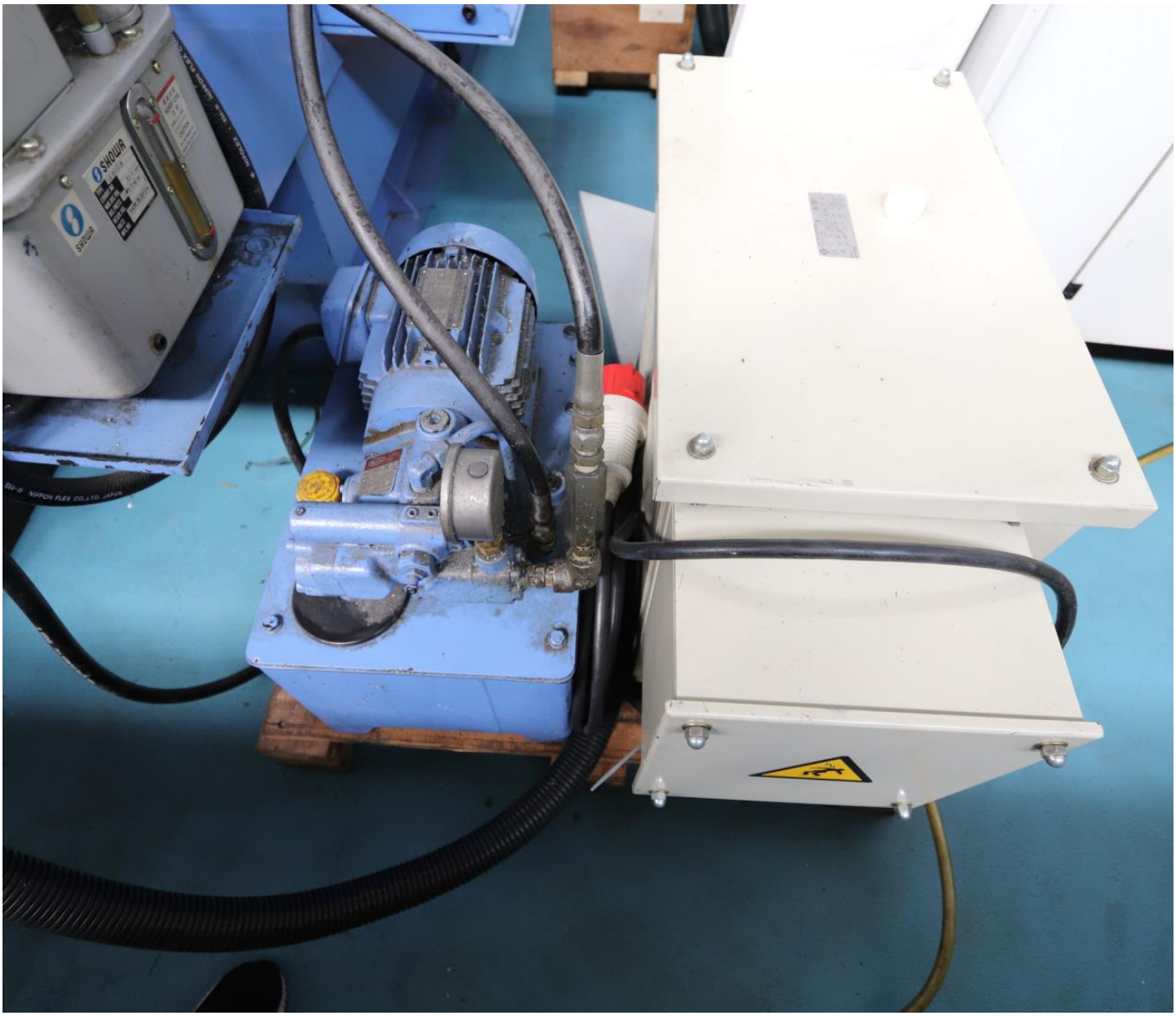






FANUC




SHOWA

BIENZ
DIN 69871 AD40.130 B6 70